WHAT IS CLAIMED IS:

- 1 1. A computerized method for estimating scattering of electromagnetic 2 radiation from a surface, the method comprising:
- providing a distribution expression that includes a first integral over a source solid angle, a second integral over a sample area, a third integral over detector solid angle, and an integrand that includes a differential-scattering profile;
- approximating the first and second integrals to be the second integral, wherein
 the source electromagnetic radiation is approximated to be collimated;
- approximating the second and third integral to be the third integral, wherein a
 detector for detecting the electromagnetic radiation scattered from the surface is
 approximated to be a point detector;
- transforming the coordinates of the third integral over detector solid angle to first and second dimensions in cosine space to form a fourth integral, wherein the surface is approximated to be shift invariant;
- integrating over the first dimension of the fourth integral;
- differentiating the fourth integral with respect to the second dimension to generate the differential-scattering profile; and
- generating an optical system design based on the differential-scattering profile.
- 1 2. The method of claim 1, wherein the distribution expression includes a bidirectional reflectance distribution function (BRDF).
- 1 3. The method of claim 2, wherein the bidirectional reflectance 2 distribution function may be represented by the equation:

$$BRDF = \frac{1}{P_i} \frac{1}{\Omega_i} \int_{\Omega_i} \int_{Area} \int_{\Omega_d} \frac{d^2 P_i}{d\Omega_i dA} \frac{dp_d (\Omega_i, \Omega_d, A)}{d\Omega_d} d\Omega_i dA d\Omega_d,$$

- 4 wherein:
- 5 the integral with respect to $d\Omega_i$ is the first integral,
- 6 the integral with respect to dA is the second integral,
- 7 the integral with respect to $d\Omega_d$ is the third integral,
- 8 the expression $\frac{d\mathbf{p}_d(\Omega_i, \Omega_d, \mathbf{A})}{d\Omega_d}$ is the differential scattering profile,
- 9 and

- P_i is incident power of the electromagnetic radiation.
- 1 4. The method of claim 1, further comprising generating an empirical-
- 2 differential-scattering profile from measured data of electromagnetic radiation scattering
- 3 from a physical surface corresponding to the surface, a difference of the empirical-
- 4 differential-scattering profile and the differential-scattering profile being less than about ten
- 5 percent.

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- The method of claim 1, wherein the differential-scattering profile is a
- 2 continuous solution representing an algebraic model of specular scattering and non-specular
- 3 scattering of the electromagnetic radiation from the surface.
- 1 6. The method of claim 1, wherein lines of constant-scattering intensity
- 2 are co-centric circles in cosine space.
- The method of claim 6, wherein the first dimension in cosine space is a
- 2 radial dimension perpendicular to the co-centric circles.
- 1 8. The method of claim 7, wherein the second dimension is a circular
- dimension following the co-centric circles.
- 1 9. The method of claim 6, wherein the first dimension is a circular
- 2 dimension following the co-centric circles.
- 1 10. The method of claim 9, wherein the second dimension in cosine space
- 2 is a radial dimension perpendicular to the co-centric circles.
- 1 11. The method of claim 6, wherein the co-centric circles are lines of
- 2 constant $|\beta \beta_0|$.
- 1 12. The method of claim 11, wherein $|\beta \beta_0| = (\sin^2 \theta_i + \sin^2 \theta_d 2 \sin^2 \theta_i)$
- 2 $\sin^2\theta_d \cos\Delta\phi$)^{1/2}.
- 1 13. The method of claim 12, further comprising estimating $|\beta \beta_0| = \theta_i +$
- 2 θ_d for relatively small angle approximations of θ_i and for $\Delta \phi$ being approximately zero.

- 1 14. The method of claim 1, wherein the fourth integral may be represented
- 2 by the expression:

BRDF =
$$\int_{D} \frac{dp(|\beta - \beta_0|)}{d\Omega} \sqrt{k_1} \left| \frac{\partial(\theta, \phi)}{\partial(k_1 k_2)} \right| dk_1 dk_2$$
,

- 4 wherein:
- 5 k_1 is a coordinate in cosine space and follows lines of constant $|\beta \beta_0|$;
- k_2 is another coordinate in cosine space that is perpendicular to lines of
- 7 constant $|\beta \beta_0|$; and

$$\left|\beta - \beta_0\right| = \sqrt{\sin^2 \theta + \sin^2 \theta_0 - 2\sin \theta \sin \theta_0}.$$

- 1 15. The method of claim 1, wherein the differentiating step includes
- 2 deconvolving the fourth integral.
- 1 16. The method of claim 1, wherein the step of approximating the first and
- 2 second integrals to be the second integral includes approximating a one-to-one
- 3 correspondence between a differential element of the source electromagnetic radiation and a
- 4 differential surface area of the surface.
- 1 The method of claim 1, wherein the step of approximating the second
- 2 and third integral to be the third integral includes approximating that electromagnetic
- 3 scattered from a differential surface area sources is incident on the point detector.
- 1 18. The method of claim 1, further comprising using the differential-
- 2 scattering profile to reduce scattering in the optical system design.
- 1 19. The method of claim 1, further comprising using the differential-
- 2 scattering profile to compensate for scattering in the optical system design.
- 1 20. The method of claim 1, wherein the optical system design includes a
- 2 design for computer generated graphic.
- 1 21. A computerized method for estimating scattering of electromagnetic
- 2 radiation from a surface, the method comprising:

3	providing a distribution expression that includes a first integral over a source
4	solid angle, a second integral over a sample area, a third integral over detector solid angle,
5	and an integrand that includes a differential-scattering profile;
6	approximating the first and second integrals to be the second integral, wherein
7	source electromagnetic radiation is approximated to be collimated;
8	approximating third integral to be one based on detecting the electromagnetic
9	radiation scattered from the surface at an imaging detector;
10	transforming the coordinates of the second integral over the sample area to
1	first and second dimensions in cosine space to form a fourth integral, wherein the surface is
12	approximated to be shift invariant;
13	integrating over the first dimension of the fourth integral;
14	differentiating the fourth integral with respect to the second dimension to
15	generate the differential-scattering profile; and
16	generating an optical system design based on the differential-scattering profile
1	22. The method of claim 21, further comprising implementing the
2	differential-scattering profile to reduce scattering in the optical system design.
1	23. The method of claim 21, further comprising using the differential-
2	scattering profile to compensate for scattering in the optical system design.
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1	24. The method of claim 21, further comprising using the differential-
2	scattering profile to simulate scattering in a computer generated graphic.
1	25. The method of claim 24, wherein the optical system design includes
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2	the computer generated graphic.
1	26. The method of claim 21, further comprising implementing the
2	differential-scattering profile to simulate scattering from a physical surface.
1	27. An optical system comprising:
2	a collimated beam of electromagnetic radiation configured to illuminate a
3	sample surface, the sample surface being shift invariant;
4	an imaging detector configured to collect electromagnetic radiation scattered
5	from the sample surface, the imaging detector configured to collect the scattered

6 electromagnetic radiation at a plurality of scattering angels to generate a scattering profile: 7 and 8 a computer device configured to generate an estimated-differential-scattering 9 profile and compare the scattering profile and the estimated-differential-scattering profile to 10 generate an optical system design, wherein the estimated-differential-scattering profile is a 11 continuous solution of an differential model of spectral scattering and non-spectral scattering 12 derived from a deconvolution of a bidirectional reflectance distribution function (BRDF). 1 28. The optical system of claim 27, wherein a difference between the 2 scattering profile and the estimated-differential-scattering profile is less than or equal to about 3 ten percent. 1 29. The optical system of claim 27, wherein: 2 an expression for the BRDF includes a first integral over a source solid angle, a second integral over the sample surface, a third integral over detector solid angle, and an 3 4 integrand that includes the estimated-differential-scattering profile; 5 the first and second integrals are approximated to be the second integral based 6 on the source electromagnetic radiation being in the form of the collimated beam; 7 the third integral is approximated to be one based on the detector being an 8 imaging detector; 9 the second integral is are transformed from an integral over detector solid angle to a fourth integral over first and second dimensions in cosine space based on the 10 11 sample surface being shift invariant; and 12 the fourth integral is integrated with respect to the first dimension and 13 deconvolved with respect to the second dimension to generate the estimated differential-14 scattering profile. 1 30. The optical system of claim 29, wherein the estimated-differential-2 scattering profile is configured to be used to reduce scattering in the optical system design. 1 31. The optical system of claim 29, wherein the estimated-differential-2 scattering profile is configured to be used to compensate for scattering in the optical system

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design.

- 1 32. The optical system of claim 29, wherein the estimated-differential-2 scattering profile is configured to be used to simulate scattering in a computer generated 3 graphic.
- 1 33. The optical system of claim 24, wherein the optical system design 2 includes a computer generated graphic.